

**3 Easy Steps for Buffing Hard Metals, Stainless Steel, Aluminum & Iron:****Step 1**

#1 Black Buffing Compound in combination with the yellow hard wheel for heavy duty cleaning and oxidation removal.

- Use a wire brush before attempting to polish heavily rusted surfaces -

**Step 2**

#2 Grey Buffing Compound in combination with the yellow hard wheel. Repeat until scratches disappear and color appears unified and clear of blemishes.

**Step 3**

#5 White buffing compound in combination with the white soft wheel. Repeat until achieving desired high gloss finish.

**How to apply compound**

You can apply the compound by rubbing the spinning wheel against it. The compounds are made of wax and typically dry, the heat and friction will help transfer just enough compound to get the job done.

You can also apply the compound by applying it directly on the surface, heat the metal surface with a heat gun in cold temperatures.

**Do not overload the wheels with compound; a light film transfer from the compound to the wheel is enough**

**Tips**

- For best results, use an electric plug-in drill, cordless drills have low RPMs and will take longer to produce results.
- Buffing wheel should be revolving towards you at full speed.
- To eliminate compound lumps and to insure that the compound is spread evenly on the buffing surface, hold a sharp metal edge against the spinning wheel for a few seconds.
- Keep a dedicated wheel for each compound.
- Apply light pressure, let the compound do the work.
- Its normal to see compound turning dark after use, wipe surface clean to see results.

**Drill Arbor Adaptor**

- Transforms your drill into a buffing machine.
- 1 / 2-inch arbor on the top to hold the wheels, 1/4 inch shank on the bottom to fit any standard drill, Drill press.

**WARNING**

Always Wear Eye Protection When Using tools.

